



AZ[®] 3DT-102M-15

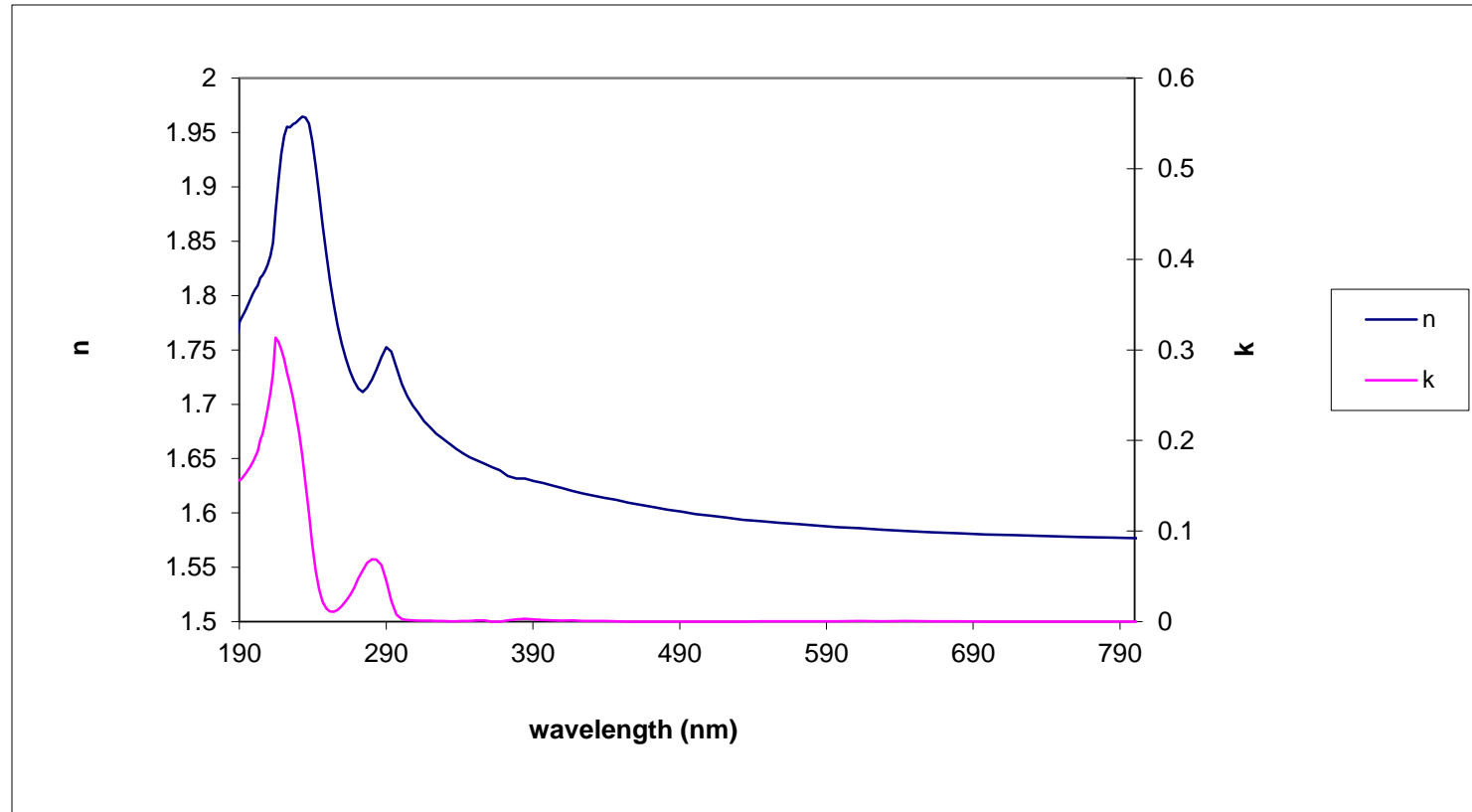
March 8, 2017

MERCK

Outline

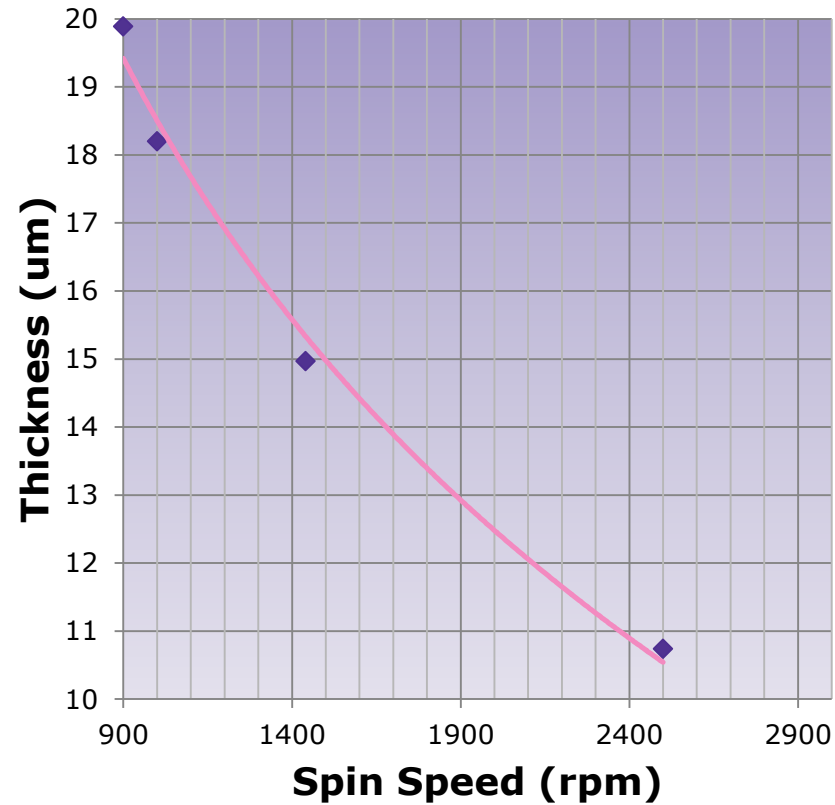
- 3DT-102M n&k
- Spin Curve
- FT=15um on SUSS
- FT=15um on ASML
- PEB Sensitivity Study
- PCD PED
- Plating

AZ[®] 3DT-102M Photoresist n&k



At 365 nm, $n=1.641$, $k=0$;
Cauchy Parameters: $A=1.5635$; $B=0.0083869$; $C=0$;

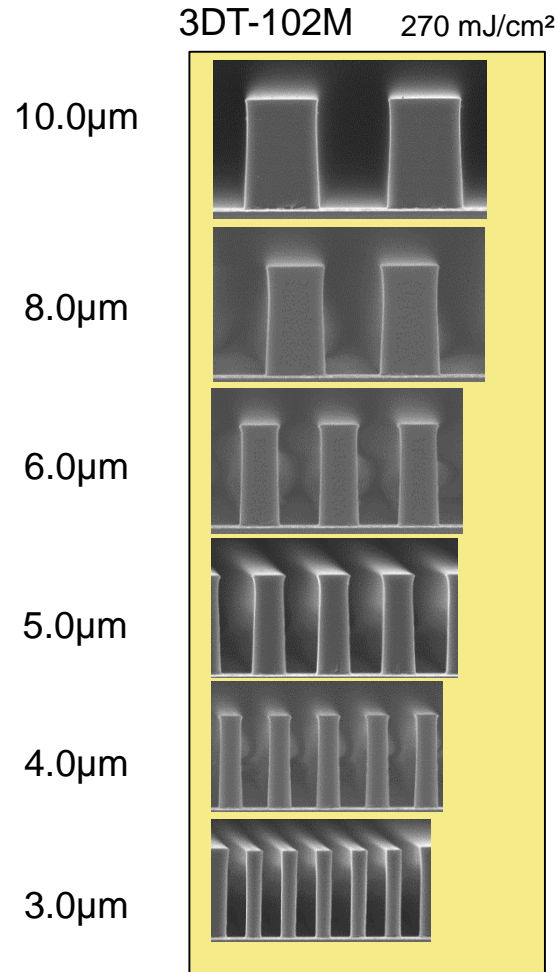
AZ[®] 3DT-102M-15 Photoresist Spin Curve



Coater :ACS 300 (Suss)
Substrate :8inch bare-Si
Dispense :hand dispense
SB :110degC/180sec

AZ[®] 3DT-102M-15 Photoresist

Resolution on Suss Aligner



Coat Track: Suss ACS 300 Plus (open coat bowl)

Substrate: 200 mm Cu Wafer

Target Film Thickness: 15 µm

Coat: Dynamic hand dispense @ 1440rpm/30sec

Softbake: 120°C hotplate/ 180 sec

Exposure: **Suss MA200 CC Mask Aligner** with 20 µm proximity gap

PEB: 100°C hotplate/ 10 sec @ 1.3 mm

100°C hotplate/ 60 sec @ 0.0 mm

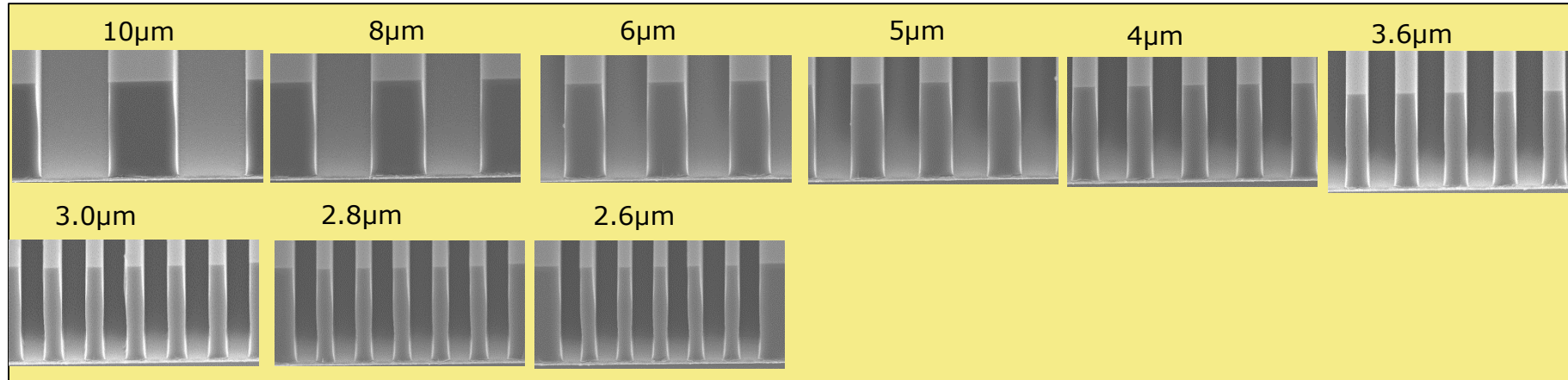
Develop: AZ[®] 300 MIF/ 3X60sec spray/puddle @ 23°C

AZ[®] 3DT-102M-15 Photoresist

Resolution on ASML

PEB=85°C/90sec

FT= 15.0 μm ; 210mJ/cm² F=3.5



Aspect ratio: 5.8/1

Coat: Static dispense on Copper

Target Film Thickness: 15.0 μm @1400rpm/30sec

Soft bake: 130°C hotplate/ 180 sec contact

PEB: 85°C/90sec hotplate contact

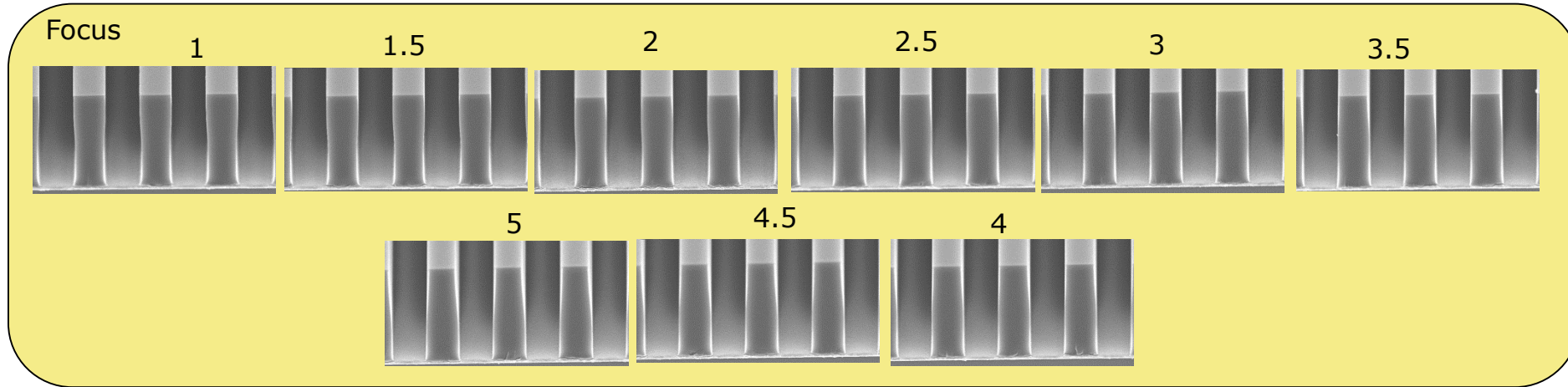
Exposure: ASML /250 i-line stepper Conventional Illumination: NA=0.48 $\sigma = 0.55$

Develop: AZ[®] 300 MIF 3 X 60 sec spray/puddle @ 23°C

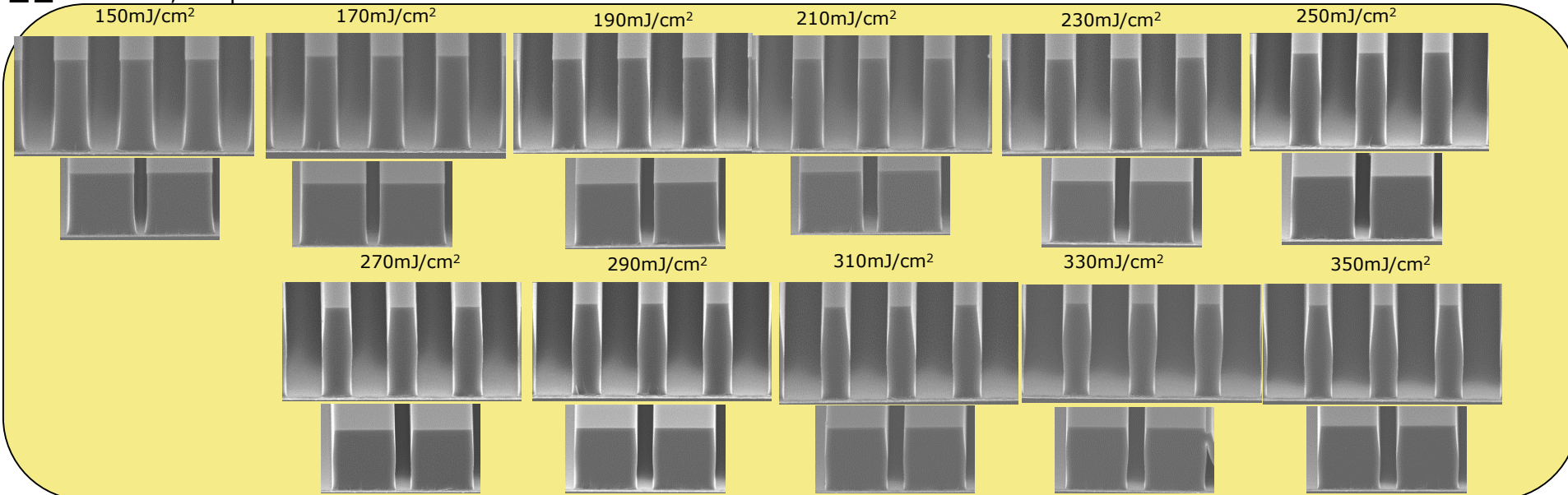
AZ[®] 3DT-102M-15 Photoresist

FT= 15.0 μm on ASML

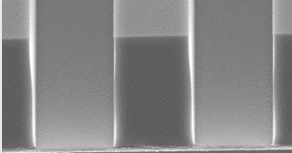
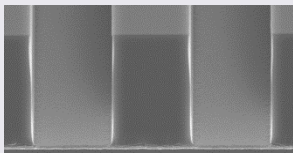
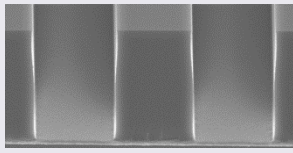
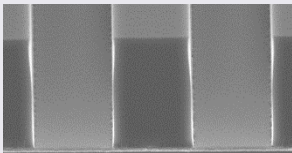
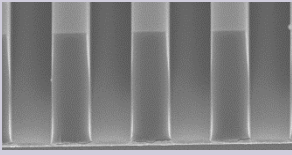
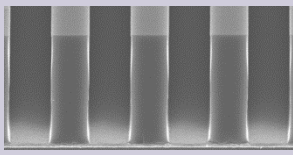
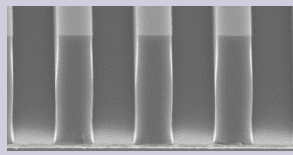
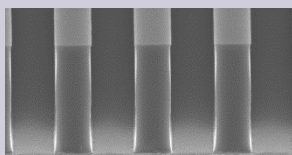
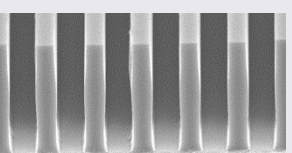
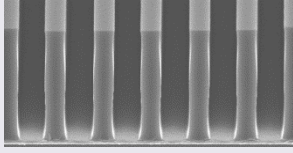
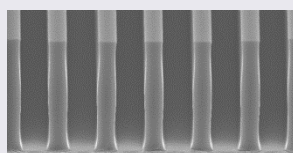
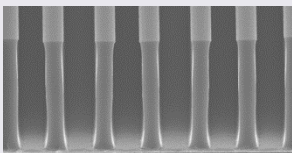
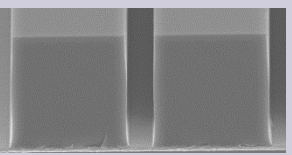
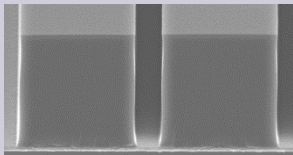
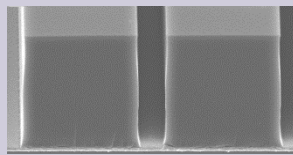
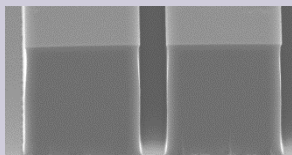
DOF 5μm L/S at 210mJ



EL F=3.5, L=5μm and Trench=3μm

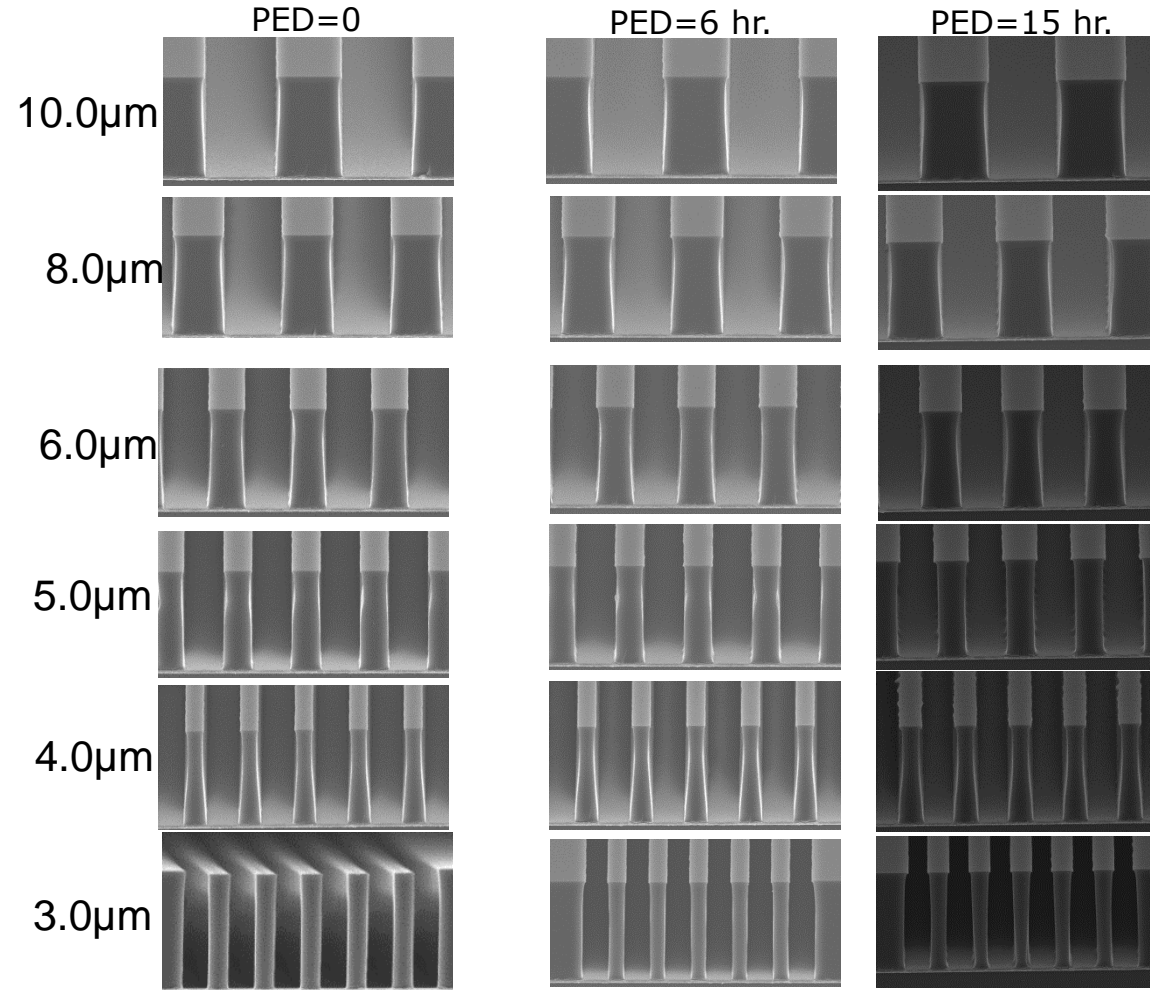


AZ[®] 3DT-102M-15 Photoresist: PEB sensitivity

	3DT-102M	3DT-102M	3DT-102M	3DT-102M
Exposure	ASML stepper (Focus: 3.5um)			
F.T	15um			
SB	130degC/3min	130degC/3min	130degC/3min	130degC/3min
PEB	85degC/90s	90degC/60s	90degC/90s	100degC/60s
Eop	210mJ	190mJ	190mJ	170mJ
10um L/S				
5um L/S				
3um L/S				
3um Trench				

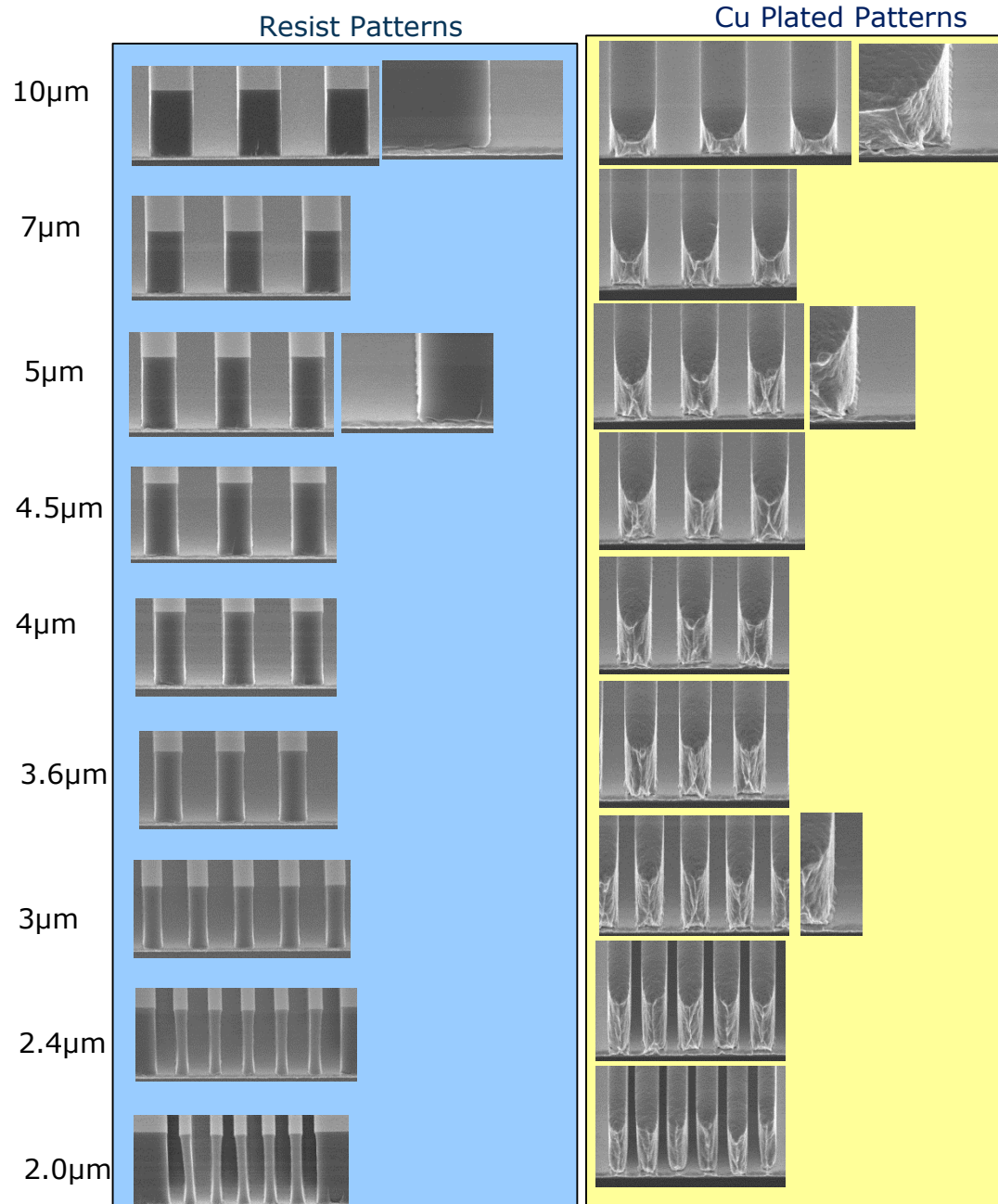
AZ[®] 3DT-102M-15 Photoresist: PED

Resolution on Copper; FT=15 μm on SUSS GHI Line;



AZ[®] 3DT-102M Cu Plating Performance / Enthone MICROFAB[®] SC-40

FT=10μm on ASML



10μm Film Thickness Process:
Current: Current: 25 MILLAMPS
Voltage: 0.24V
Temperature: 23°C
Time: 30min

SUMMARY

- High aspect ratio & fast photosensitivity TFR is essential for future fine pitch RDL applications.
- AZ[®] 3DT-102M-15 demonstrated desired litho performance on ASML / 250i and Suss MA 200 (broadband exposure) at 10 -20 um FT.
- Good delay stability & Cu plating performance of AZ[®] 3DT-102M pass the advance packing requirements.